

**Amendments to Claims**

**IN THE CLAIMS**

1. **(currently amended)** An integral structure comprising a metal surface and one or more plastic support members and/or plastic rib supports attached thereto, wherein said metal surface comprises at least one edge portion formed at least in part with an undulating or serrated pattern or a bend or curve sufficient to secure at least one support member therealong and/or wherein at least one rib support is connected to said metal surface with a lip.
2. **(original)** The integral structure of Claim 1 further comprising ribs incorporated therealong.
3. **(original)** The integral structure of Claim 1 wherein said metal surface has an aperture formed therein.
4. **(original)** The integral structure of Claim 1 wherein said plastic support members and ribs are made of polyamide.
5. **(currently amended)** An article [made from the integral structure of Claim 1] comprising an integral structure comprising a metal surface and one or more plastic support members and/or plastic rib supports attached thereto, wherein said metal surface comprises at least one edge portion formed at least in part with an undulating or serrated pattern or a bend or curve sufficient to secure at least one support member therealong and/or wherein at least one rib support is connected to said metal surface with a lip.
6. **(currently amended)** The article of Claim 5 in the form of a [A] front end module [made from the integral structure of Claim 1].